



SHOP COPY

[illegible]

TOOL USAGE BLOCK							
COLUMN	V2	V3	V4	V5	V6	V7	V8
	REMARKS	TOOL NUMBER	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	QTY OF ASSEMBLY NUMBER
I		T101A46	REMOVE	204-040-102 PINION ASSY	FROM	204-040-102 BEARING	204-040-204 #100 204-040-364
II		T101A46	REMOVE	204-040-756 PINION ASSY	FROM	204-040-124 BEARING	204-040-364
III		T101A46 T101305	INSTALL REMOVE	204-040-112 NUT	ON FROM	204-040-756 PINION ASSY	204-040-364
IV		T101A46	REMOVE	204-040-102 PINION ASSY	FROM	204-040-124 BEARING	204-040-579

1. BREAK SHARP EDGES $\frac{1}{16}$ " x $\frac{1}{8}$ " CHAMFER EXCEPT AS NOTED

NOTES:

T101446

A

**DRAWING REDUCED
TO ONE-HALF SIZE**

[illegible]

204-040-379	UH-1B	
204-040-364	204B-1	
204-040-364	204B	
204-040-364	UH-1B	
204-040-364	B-Test	
204-040-204	UH-1A	
204-040-204	UH-1	
204-040-369	UH-1E	
	HEAVY ASST.	USED ON
DASH		
UN		

Handbook 8-5-62

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
ANGLES
XYS ± .010
Z ± .01
X ± .01

HEAT TREAT
FINISH SPEC.

204-040-379

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364

204-040-364